### Product Specification/Formula Statement

**Current as of:** 07/27/20  
**Version #:** 10/01/19  
**Supersedes Version #:** 02/08/19

**Brand:** Hot Off The Grill  
**Commodity Code #:** C13018  
**Commodity UPC#:** 00721939113189  
**Commercial Code #:** 130018  
**Commercial UPC#:** 00721939113189

**Product Name:**  
Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

**Packaging:**  
- **CN Label:** N.A.  
- **Case Count:** 100  
- **Case Cube:** 1.13  
- **Cases/Pallet:** 72  
- **Portion Size:** 3.10 oz.  
- **Net Wt./Case:** 19.38 LBS.  
- **Case Dimensions:** 18 x 12 x 9  
- **Pallet Config:** 8 x 9

### EQUIVALENT GRAIN CALCULATIONS

<table>
<thead>
<tr>
<th>Description of Creditable Grain Ingredient</th>
<th>Grams of Creditable Grain ingredient in each portion?</th>
<th>Gram Standard of Creditable Grain per ounce equivalent?</th>
<th>Creditable Amount (A/B)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Whole Wheat/Grain Flour (grams)</td>
<td>16.76</td>
<td>16 grams</td>
<td>1.05</td>
</tr>
<tr>
<td>Enriched Wheat Flour (grams)</td>
<td>16.11</td>
<td>16 grams</td>
<td>1.01</td>
</tr>
</tbody>
</table>

**TOTAL CREDITABLE GRAINS BY WEIGHT:** 2.05

**TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:** 2.00

### EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

<table>
<thead>
<tr>
<th>Description of Product per Food Buying Guide</th>
<th>Portion size of product as purchased</th>
<th>Weight of one ounce equivalent as listed in SP 30-2012</th>
<th>Creditable Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bread or Buns</td>
<td>1.90 oz.</td>
<td>1.00 oz.</td>
<td>1.90</td>
</tr>
</tbody>
</table>

**TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:** 2.00

### MEAT/ MEAT ALTERNATIVE CALCULATIONS

<table>
<thead>
<tr>
<th>Description of Creditable Ingredients per Food Buying Guide (FBG)</th>
<th>Ounces of Raw Portion in Creditable Ingredient</th>
<th>Multiply</th>
<th>FBG Yield/Servings per Unit</th>
<th>Creditable Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reduced Sodium American Processed Cheese</td>
<td>0.40 oz.</td>
<td>x</td>
<td>1.00</td>
<td>0.40 oz.</td>
</tr>
<tr>
<td>Lower Sodium Turkey Ham</td>
<td>0.80 oz.</td>
<td>x</td>
<td>1.00</td>
<td>0.80 oz.</td>
</tr>
<tr>
<td>Commodity Beef, Ground, 20% fat</td>
<td>0.00 oz.</td>
<td>x</td>
<td>0.00</td>
<td>0.00 oz.</td>
</tr>
<tr>
<td>Commercial Beef, Ground, 24% fat</td>
<td>0.00 oz.</td>
<td>x</td>
<td>0.00</td>
<td>0.00 oz.</td>
</tr>
</tbody>
</table>

**A. Total Creditable Cheese or M/MA:** 1.20

<table>
<thead>
<tr>
<th>Description of APP, Manufacturer's Name and Code #</th>
<th>Oz. Dry APP per Portion</th>
<th>Multiply</th>
<th>% of Protein As-Is</th>
<th>Divide by 18</th>
<th>Creditable Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.00</td>
<td>x</td>
<td>0.00</td>
<td>18</td>
<td>0.00 oz.</td>
</tr>
</tbody>
</table>

**C. Total Creditable APP amount:** 0.00

**D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce):** 1.00

**TOTAL CREDITABLE MEAL CONTRIBUTION:** EQUIVALENT GRAINS: 2.00 MEAT/ MEAT ALTERNATE: 1.00
Brand: Hot Off The Grill

Product Name: Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

USDA Commodities used: Processed Cheese (100036)

Buy American Provision Statement: Integrated Food Service certifies that we are in compliance with the “Buy American Provision” (SP20-2006 Revised). All products we produce and sell to School Food Agencies (SFA) containing USDA donated commodity Beef and/or Cheese have a minimum of 95% U.S. content. Our commercial products on the average contain 85% U.S content and minimum of 65% U.S. content.

Handling and Cooking Instructions:

Safe Handling and Heating Instructions: Product is Ready-to-Eat, but for a better experience, heat from a thawed state. Ensure an internal temperature of at least 160°F is achieved by using a calibrated food grade thermometer.

Do not remove wrap on wrapped product before heating.

Microwave: From Thawed State *(Microwave ovens vary; adjust time accordingly to heat product) 1. Open one end of the package. 2. Place on microwave safe plate. 3. Microwave 40-50 seconds; or until heated through.

Conventional Oven (Frozen): n/a
Conventional Oven (Thawed): 325 F 18 - 20 Minutes
Convection Oven (Frozen): n/a
Convection Oven (Thawed): 325 F 18 - 20 Minutes

Ingredients:

Whole Grain Hawaiian Bun: Water, Whole Wheat Flour, Enriched Wheat Flour (Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Soybean Oil. Contains Less Than 2% of: Salt, Yeast, Gluten, Calcium Propionate, Sodium Stearyl Lactylate, Calcium Sulfate, Enzymes, Tumeric. Turkey Ham Flavored Turkey Bologna, Smoke Flavoring Added: Turkey Thigh, Water, Isolated Soy Protein, Less Than 2% Sugar, Salt, Vinegar, Sodium Phosphate, Sodium Nitrite, Smoke Flavoring, Sodium Erythorbate. Reduced Sodium, Reduced Fat Pasteurized Process American Cheese: Milk and Skim Milk, Water, Dairy Product Solids*, Modified Food Starch*, Cream, Contains 2% or Less of Cheese Culture, Citric Acid, Color Added, Enzymes, Milk Protein Concentrate*, Potassium Citrate, Salt, Sodium Citrate, Sorbic Acid (Preservative), Soy Lecithin, Vitamin A Palmitate. *Ingredient not in Regular Pasteurized Process American Cheese.

Allergen Statement (Product Contains):

- Wheat
- Milk
- Eggs
- Tree Nuts
- Peanuts
- Soy
- Gluten
- Fish/Shellfish

Nutritional Information:

Weight 87.88 g
Calories 186.16
% Calories Fat 20.55 %
% Calories Sat Fat 6.62 %
Protein 10.62 g
Carbohydrate 21.72 g
Niacin 0 mg

Dietary Fiber 1.99 g
Fat (total) 4.25 g
Fat (saturated) 1.37 g
Trans Fat 0 g
Cholesterol 16.98 mg
Sodium 392.23 mg
Thiamine 0 mg

Sugar 5.22 g
Calcium 105.20 mg
Iron 1.85 mg
Vitamin C 0 mg
Vitamin A 121.85 IU
Riboflavin 0 mg
Potassium 0 mg

Case Coding Example:

(Manufacture Date/ Production Line #) (Example: January 1st 2013 Product produced on Line A)

I certify that the above information is true and correct and that a 3.10 ounce serving of the above product (ready for serving) contains 1.00 ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Jean-Yves Courbin, V.P. of Operations 7/27/2020 (310) 523-3664